



HEAVY WEIGHT M-500 CONVEYOR



*Shown with integrated SS2 Hot-Air
Sealer on mobile castors

STAINLESS-STEEL MEDIUM/HEAVY WEIGHT **M-500** CONVEYOR STANDARD & HEAVY DUTY

A bigger conveyor to handle bigger bags.

This conveyor will hold a product weight up to 60 lbs, or 100lbs with the heavy-duty configuration. The conveyor has a variable speed motor (synchronized with the sealer drive), and the 12" wide by 8' long standard belt. For heavy-weight sealing applications, the M-500/M-500HD conveyor pairs with a hot-air or band sealer Supersealers. These sealers come with a standard motorized aluminum pedestal, stainless-steel base, with castors and T-screws to lock the system in position. This system is also available with stationary legs if required.

High-speed, great seals

- 60LBS OR 100LBS CAPACITY
- SYNCHRONIZED WITH SUPERSEALER
- PAIR WITH HOT-AIR OR BAND SEALER
- CUSTOMIZED FOR EACH APPLICATION
- LOW MAINTENANCE

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M-500 TECHNICAL SPECIFICATIONS:

Size:	12" (304.8mm) wide. 8' (2.4m) long.
Speed:	TBD with sealer and application.
Synchronized drive speeds:	Matches sealer speed.
Stainless-steel construction:	Ideal for use in food processing plants and harsh environments.

HOT-AIR SEALER TECHNICAL SPECIFICATIONS:

Bag size range:	All bag sizes
Bag material:	Heat sealable materials up to 10 mils
Speed:	Up to 80 ft/min (24.4 m/min)
Machine handling:	Right to Left, or Left to Right
Seal wheel width:	1/4" (6mm) standard 3/8" (9mm) optional
Electrical requirements:	110VAC, 1 PH, 60 Hz, 10 AMP or 220VAC, 1 PH, 50 Hz, 7 AMP CE Marked
Pneumatic requirements:	Not required on standard config. Required with optional Jet Flow Trim remover.

FEATURES	BENEFITS
Hot-air sealing technology:	Optimum seal quality with low maintenance.
Manual bag presentation:	Optimum seal quality and aesthetics.
Low maintenance requirement:	Consistent up-time.
Integrated design with locking swivel casters.:	Mobility and easy access for maintenance.
Stainless-steel construction:	Ideal for use in food processing plants and harsh environments.

BAND SEALER TECHNICAL SPECIFICATIONS:

Bag size range:	All bag sizes
Bag material range:	Heat seal materials up to 10 mils
Speed:	Up to 48 ft/min. (14.6 m/min.)
Seal width:	5/16" (8mm) up to 3/4" (19mm)
Machine handling:	Right to Left, or Left to Right
Electrical requirements:	110VAC, 1 PH, 60 Hz, 10 AMP or 220VAC, 1 PH, 50 Hz, 7 AMP CE Marked
Pneumatic requirements:	Not required on standard config. Required for optional Jet Flow Trim remover

FEATURES	BENEFITS
No tool band changeover:	Easily maintained
Variable speed:	Flexibly adjusted with speed matching conveyors
Closed loop PID temperature control:	Accurate and consistent sealing temperature
Motorized Pedestal:	With a touch of a button, height adjustments are made easily. Simplifies multiple bag/pouch applications

ADD-ON SEALER OPTIONS

- **Air Evacuation/Gas Flush:** Bags sealed with this system extend the shelf life, and/or reduce the volume for packaging.
- **Bag fillers & loaders:** OKI works with scale, augers, robotics, and automatic bag loader manufacturers to create a seamless packing line.
- **Washdown/Corrosive Sealer:** Match any environment (IP65/IP69K available).

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